

COLOR SERIES	242	275	278	310	311	320	325	347	384	386	387	388	392	420	540	544	552	560	567	592	632	640	650	658	660	665	800
SYSTEM	SB	SB	SB	SB 1C	SB 1C	SB 1C	SB 1C	SB 1C	SB 1C	SB 1C	SB 1C	SB 1C	SB 1C	WB	UV	UV 2C	UV	UV	UV	UV	SB 2C	SB 2C	SB 2C	SB 2C	SB 2C	SB 2C	SB
ABS / SAN					★			★		★	★	★						★	★		★H	★H	★H				
Acrylic glass (PMMA)				★	★	★				★		★					★				★H		★H				
Coated surfaces										★	★	★							★		★H	★H	★H			★H	
Composite materials					★					★	★	★					★		☆			★H	★H	★H			★H
Duroplasts																					★H						
Foils, primered				★	★	★		★	★	★	★	★						★	★				★H				
Galvanized plastic surfaces			★																								
Glass & ceramic															★	★	★				★H			☆H			
Metals															★						★H	★H	☆H			★H	
Mineral substrates																								★H		★H	
OPP-laminate																		★									
Paper & cardboard	★	★	★	☆	★	★		☆	☆	☆	★	★		★				★	★	★							
Paraffin		★																									
PET-A / PET-G / PET-GAG					★	★							★				★	★	★	☆				★H			
Polyamide (PA)																					★H	★H	★H				
Polycarbonate (PC)				★	★	★		★		★	★	★	★				★	★	★	★	★	★	★H	★H			
Polyester			★				★	★		★		★					★	★	★		★H	★H	★H				
Polyethylene (PE)																					★H	★H	★H				
Polyolefins (PO)			★														★										
Polyoxymethylene (POM)																					★H						
Polypropylene (PP)	★					★											☆	★			★H	★H	★H				
Polystyrene (PS)			★	★	★	★					★	☆		★			★	★	★				★H				
Polyurethane (PU)																								★H	★H		
PVC													★								★						
PVC, rigid				★	★	★		★	★	★	★	★		★			★	★	★		★H		★H				
PVC self-adhesive foils					★	★		★	★	★	★	★		★			★	★	★				★H				
PVC, soft																											
PVC, soft – tarpaulins									★		★	★															★
Scratch-off inks		★																									
Silicone																								☆H	☆H		
Soft-touch surfaces																								★	★		
Styrofoam														★													
Synthetic fabrics																										★H	
Teslin													★														
TPE / rubber																								★H	★H		
Tritan™ (copolyester)																	★		★			★H					
Tyvek	★													★													
Wood														★				★	★			★H	★H				

KEY SB = solvent-based WB = water-based UV = UV curing ★ = suited ☆ = pre-tests necessary H = hardener ☹ = only with pre-treatment

Further information on the abovementioned color series and their characteristics can be found in the respective technical data sheet ([www.printcolor.swiss/tds](http://www.printcolor.swiss/tds)).