

Series 140-3105-05/02

Contact-bonding Adhesive for bonding-adhesion of graphical and technical items

This solvent-based adhesive has been developed using permanently adhesive raw materials to produce tack-free contact adhesive layers. The resulting bonding is permanent and of high tensile strength.

- › **Processing:** The adhesive is press-ready. Screen printing with polyester meshes of 43.80 up to 120.34.
- › **Drying/Properties:** The printed adhesive layers are air or jet drying as well as block-free after evaporation of the solvents.

Remarks:

The layer thickness influences the bonding strength of the adhesion. During the working process, two adhesive layers are brought together and fixed by (cold) pressure.

Specifications

Thinner	Series 10-02459
Addition ratio	< 5% by weight
Retarder	-
Addition ratio	-
Hardener	-
Addition ratio	-
Cleaner	-
Mesh	43.80 up to 120.34 Y PW PET 1000
Drying / Curing	Air / Jet
Substrates	Paper, Cardboard, PVC, PS
Indoor use / outdoor use	-
Further processing	Block-resistant
Over printing	-
Available colors	-
Available quantities	25 kg containers
Shelf life	-
Others	-

Important information: Our technical advice whether spoken, written, or through test trials corresponds to our current knowledge to inform about our products and their use. This is not meant as an assurance for certain properties of the products nor their suitability for each application. You are, therefore, obliged to conduct your own tests with our supplied products to confirm their suitability for the desired process or purpose. The selection and testing of the ink for specific applications is exclusively your responsibility. Should, however, any liability claims arise, such claims shall be limited to the value of the goods delivered by us and utilized by you with respect to any and all damages not caused intentionally or by gross negligence (T35 / 10/2024).