

Series 388-05/N

Coating and Blending Varnish

Series 388-05/N is the latest, optimized generation of our ST varnish, Series 388-05. Series 388-05/N offers the same chemical and mechanical protective properties as its predecessor but can also be used as an intermediate layer or blending varnish.

- › **Protective varnish:** Series 388-05/N is a protective varnish that provides additional chemical and mechanical resistance to Series 388.
- › **Blending varnish:** Additionally, Series 388-05/N can be used as a blending varnish—when extra effect pigments are mixed in—or as an intermediate layer varnish.

Remarks:

If additional protection against UV rays is required, we recommend our UV protection varnish Series 388-5700. When especially high resistance is needed, 5–10 % hardener can be added.

Specifications

Thinner	Series 300-017
Addition ratio	5–30 % by weight
Retarder	Series 300-018
Addition ratio	Maximum 20% by weight
Hardener	-
Addition ratio	5–10 % by weight
Cleaner	Series 300-URS or Series 300-BRS
Mesh	All commercially available mesh can be used
Drying / Curing	Overprintable after 5–10 minutes at 20°C, stackable after 60 seconds at 40–60°C
Substrates	All commercially available substrates can be used
Indoor use / outdoor use	Indoor and outdoor
Further processing	Die-cutting, cutting, laminating, scoring/grooving, forming/embossing, folding
Over printing	Yes
Available colors	-
Available quantities	1 kg, 5 kg, 25 kg
Shelf life	-
Others	Stir well before use.

Important information: Our technical advice whether spoken, written, or through test trials corresponds to our current knowledge to inform about our products and their use. This is not meant as an assurance for certain properties of the products nor their suitability for each application. You are, therefore, obliged to conduct your own tests with our supplied products to confirm their suitability for the desired process or purpose. The selection and testing of the ink for specific applications is exclusively your responsibility. Should, however, any liability claims arise, such claims shall be limited to the value of the goods delivered by us and utilized by you with respect to any and all damages not caused intentionally or by gross negligence (T35 / 10/2024).