

## Series 600-HMA

Hardener, outdoor use

Hardener 600-HMA is a highly resistant alternative to Hardener 600-HDS. The hardener can be used with temperature-stable types of ink and is added in the same ratio as the standard hardener. As a result, the color films impress with excellent chemical, mechanical and high-temperature resistance. Curing takes place at room temperature or for 20 minutes at approx. 140 °C.

## Specifications

Addition ratio	5-25 % by weight (as required)
Indoor use / outdoor use	Outdoor
Available quantities	1 kg, 5 kg, 25 kg
Shelf life	12 months
Others	Stir well before use.

**Important information:** Our technical advice, whether spoken, written, or through test trials, corresponds to our current knowledge to inform about our products and their use. This is not meant as an assurance for certain properties of the products nor their suitability for each application. You are, therefore, obliged to conduct your own tests with our supplied products to confirm their suitability for the desired process or purpose. Selecting and testing the ink for specific applications is your exclusive responsibility. Should, however, any liability claims arise, such claims shall be limited to the value of the goods delivered by us and utilized by you with respect to any damages not caused intentionally or by gross negligence. (T22/T32 / V1 / 07/2022)